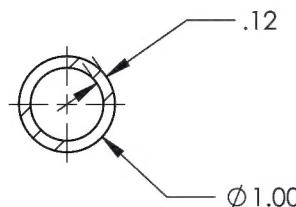
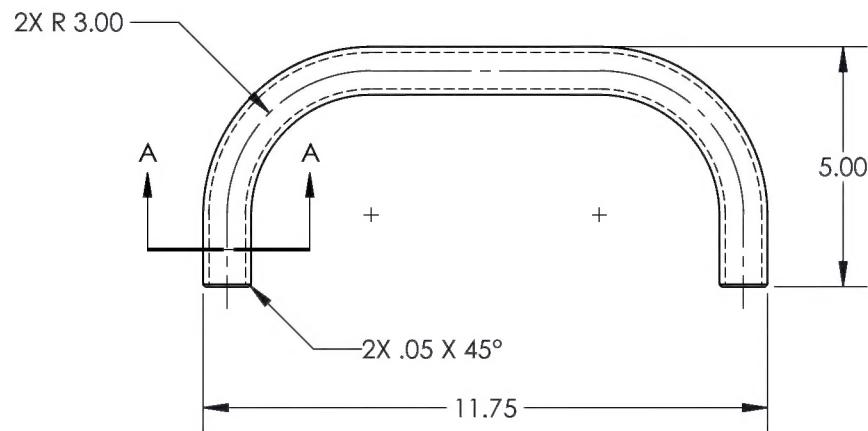
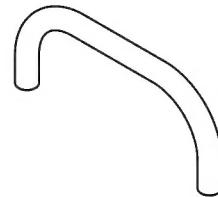


This drawing, specifications, and concepts contained here in are the sole property of Dart Aerospace, and may not be reproduced or used in any fashion without the prior written permission of Dart Aerospace Eugene, OR.

| REVISIONS | | | | | |
|-----------|---------|---|------------|---------|----------|
| REV | ECR | DESCRIPTION | DATE | INITIAL | APPROVED |
| 3 | | AS DRAWN BY CANAM. | 8/5/2013 | JAG | |
| 4 | 15-0352 | UPDATED TO NEW DRAFTING STANDARDS. ADDED DIM .12, CH'D DIM WAS $(\emptyset 1.00)$ IS $\emptyset 1.00$. | 11/13/2015 | DPD | JAG |



SECTION A-A
SCALE 1 : 2

| DART AEROSPACE | |
|--|--------------------|
| TITLE UPPER SEMI RING | |
| DWG NO. 4.5NR-55 | REV 4 |
| MAT'L CARBON STEEL CDS | DRAWN BY: CANAM |
| APPROVED D Weil | |
| UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES | |
| .XXX ± .010 | FRACTIONS ± 1/8 |
| .XX ± .03 | ANGLES ± 1° |
| .X ± .1 | SEE WELDMENT |
| SPEC | |
| 1. BREAK ALL SHARP EDGES .015 x 45° OR .015R | |
| 2. DIMENSIONAL LIMITS APPLY AFTER PLATING | |
| USED ON MODEL | |
| SCALE 1:4 | DATE 5/23/2006 |
| SHEET 1 OF 1 | |

| ASSY QTY | ASSY QTY | B/O | Part # | UNIT QTY | Description | Material | B/O INFORMATION OR SPECIFICATIONS |
|----------|----------|-----|----------|----------|-----------------|------------------|-----------------------------------|
| | | | 4.5NR-55 | 1 | UPPER SEMI RING | CARBON STEEL CDS | |